

NEW

HIGHLY ECONOMICAL FACE MILLING

PRAMET

A new highly economical face milling family has been launched. The latest Pramet range includes three variants of a 16-edged ONMX insert for depths of cut up to .157 inch (4 mm). This includes a specific wiper insert ONMX-W for high quality surface finish in high feeds, and two variants of 8-edged roughing insert SNMX for depths of cut up to .276 inch (7 mm). Several geometries and cutters are available for machining a wide range of materials.

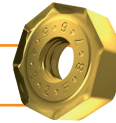
- ▶ **EASY TO SELECT**
a geometry for light, medium or rough cuts.
- ▶ **VERSATILE USE**
in wide range of workpiece materials.
- ▶ **HIGH SURFACE QUALITY**
in larger diameter cutters and higher feeds.

- ▶ **HIGH METAL REMOVAL RATE**
in economical solution.



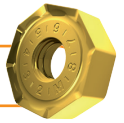
ISON06C

ONMX-F



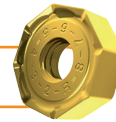
- Economical 16-edged pressed insert
- Steels, stainless steels and HRSA
- Light cuts

ONMX-M



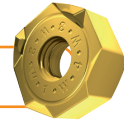
- Economical 16-edged pressed insert
- Steels, hard steels, stainless steels, HRSA
- Medium cuts

ONMX-R



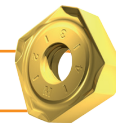
- Economical 16-edged pressed insert
- Steels, cast irons, hard steels
- Rough cuts

ONMX-W



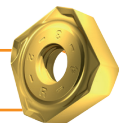
- Wiper insert
- Steels, stainless steels
- High quality surface finish

SNMX-M



- Economical 8-edged roughing insert
- Steels, hard steels, stainless steels, HRSA
- Medium cuts

SNMX-R



- Economical 8-edged roughing insert
- Steels, cast irons, hard steels
- Rough cuts

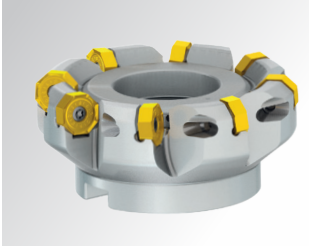
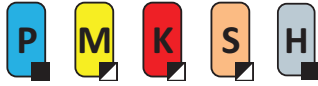
Dormer Pramet Authorized Distributor

DORMER PRAMET

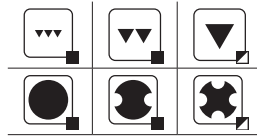
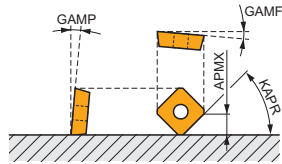
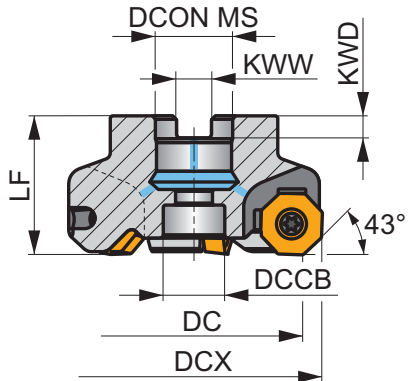
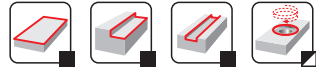
www.dormerpramet.com



IS45ON06-C



KAPR	45°
GAMF	-10° -- -11°



Product	DC	DCX	DCON MS	LF	DCCB	KWW	KWD	GAMP		
	[inch]	[inch]	[inch]	[inch]	[inch]	[inch]	[inch]	[°]		
200A04R-IS45ON06-C	2.000	2.425	.750	1.575	.630	.321	.193	-5	4	✓
200A05R-IS45ON06-C	2.000	2.425	.750	1.575	.630	.321	.193	-5	5	-
250A05R-IS45ON06-C	2.500	2.925	.750	1.575	.630	.321	.193	-5	5	✓
250A06R-IS45ON06-C	2.500	2.925	.750	1.575	.630	.321	.193	-5	6	✓
300A06R-IS45ON06-C	3.000	3.425	1.000	1.969	.827	.382	.224	-5	6	✓
300A08R-IS45ON06-C	3.000	3.425	1.000	1.969	.827	.382	.224	-5	8	-
400A08R-IS45ON06-C	4.000	4.425	1.500	1.969	1.417	.630	.382	-5	8	✓
400A10R-IS45ON06-C	4.000	4.425	1.500	1.969	1.417	.630	.382	-5	10	-
500A08R-IS45ON06-C	5.000	5.425	1.500	2.480	1.260	.630	.382	-5	8	✓
500A10R-IS45ON06-C	6.000	5.425	1.500	2.480	1.260	.630	.382	-5	10	✓
500A12R-IS45ON06-C	6.000	5.425	1.500	2.480	1.260	.630	.382	-5	12	-
600A08R-IS45ON06-C	8.000	6.425	2.000	2.480	1.654	.756	.445	-5	8	✓
600A12R-IS45ON06-C	8.000	6.425	2.000	2.480	1.654	.756	.445	-5	12	✓
600A14R-IS45ON06-C	10.000	6.425	2.000	2.480	1.654	.756	.445	-5	14	-

Inserts

ONMX 06-F

IC D1 S

0.669" 0.224" 0.278"

ONMX 06-W

IC D1 S

0.669" 0.224" 0.278"

ONMX 06-M

IC D1 S

0.669" 0.224" 0.278"

SNMX 17-M

IC D1 S

0.669" 0.224" 0.219"

ONMX 06-R

IC D1 S

0.669" 0.224" 0.278"

SNMX 17-R

IC D1 S

0.669" 0.224" 0.219"

	ISO	8215	M6330	M8330	M8340	M9325	M9340	M5315
ONMX 06	ONMX 060508SR-F	●	●	●	●		●	
	ONMX 060508SR-M	●	●	●	●	●	●	
	ONMX 060508SR-R	●	●	●	●	●		●
	ONMX 060508SR-W	●	●	●	●			
SNMX 17	SNMX 170508SR-M	●	●	●	●	●	●	
	SNMX 170508SR-R	●	●	●	●	●		●