

TURNING GRADES

P-STEEL

Grade	Coating	app. Range	01	05	10	15	20	25	30	35	40	45	50
T9415	CVD	P05-P30											
T9325	CVD	P15-P35											
T9335	CVD	P20-P45											
T7325	CVD	P15-P35											
T7335	CVD	P20-P40											
T5305	CVD	P05-P15											
T5315	CVD	P10-P25											
6640	CVD	P20-P40											
T6310	PVD	P01-P15											
T8430	PVD	P20-P40											
T8345	PVD	P30-P50											
G8330	PVD	P25-P40											
T8010	PVD	P05-P15											
T8030	PVD	P25-P40											
T8415	PVD	P05-P20											

K-CAST IRON

Grade	Coating	app. Range	01	05	10	15	20	25	30	35	40	45	50
T9415	CVD	K05-K25											
T9325	CVD	K15-K35											
T5305	CVD	K01-K15											
T5315	CVD	K10-K25											
6640	CVD	K25-K40											
T6310	PVD	K05-K20											
T8430	PVD	K25-K40											
T8345	PVD	K30-K40											
G8330	PVD	K20-K40											
T8010	PVD	K10-K20											
T8030	PVD	K20-K40											
T8415	PVD	K05-K25											

N-NON FERROUS

Grade	Coating	app. Range	01	05	10	15	20	25	30	35	40	45	50
T0315	PVD	N05-N20											
T6310	PVD	N05-N20											
T8430	PVD	N15-N30											
HF7	uncoated	N10-N25											
H07	uncoated	N10-N30											
T8030	PVD	N15-N30											
T8415	PVD	N05-N25											

M-STAINLESS STEEL

Grade	Coating	app. Range	01	05	10	15	20	25	30	35	40	45	50
T9325	CVD	M10-M30											
T9335	CVD	M15-M40											
T7325	CVD	M10-M25											
T7335	CVD	M20-M40											
6640	CVD	M20-M35											
T6310	PVD	M01-M15											
T8430	PVD	M20-M35											
T8345	PVD	M20-M40											
G8330	PVD	M20-M35											
T8010	PVD	M05-M15											
T8030	PVD	M20-M35											
T8415	PVD	M05-M20											

S-SUPERALLOY

Grade	Coating	app. Range	01	05	10	15	20	25	30	35	40	45	50
T9325	CVD	S10-S20											
T9335	CVD	S15-S25											
T7325	CVD	S10-S25											
T7335	CVD	S15-S25											
T6310	PVD	S01-S15											
T8430	PVD	S15-S25											
T8345	PVD	S20-S30											
G8330	PVD	S15-S25											
T8010	PVD	S10-S15											
T8030	PVD	S15-S25											
T8415	PVD	S05-S15											

H-HARDENED MATERIAL

Grade	Coating	app. Range	01	05	10	15	20	25	30	35	40	45	50
T9415	CVD	H10-H20											
T5305	CVD	H05-H15											
T5315	CVD	H15-H25											
T6310	PVD	H01-H15											
T8430	PVD	H15-H25											
T8415	PVD	H05-H15											

MILLING GRADES

P-STEEL

Grade	Coating	app. Range	01	05	10	15	20	25	30	35	40	45	50
M9315	CVD	P05-P25											
M9325	CVD	P10-P30											
M9340	CVD	P35-P50											
M5315	CVD	P05-P20											
M8310	PVD	P01-P10											
8215	PVD	P10-P20											
M8330	PVD	P20-P40											
M8340	PVD	P25-P50											
M8345	PVD	P30-P50											
M6330	PVD	P20-P35											

K-CAST IRON

Grade	Coating	app. Range	01	05	10	15	20	25	30	35	40	45	50
M9315	CVD	K10-K30											
M9325	CVD	K10-K30											
M5315	CVD	K05-K25											
M8310	PVD	K01-K10											
8215	PVD	K10-K25											
M8330	PVD	K20-K40											
M8340	PVD	K20-K40											

N-NON FERROUS

Grade	Coating	app. Range	01	05	10	15	20	25	30	35	40	45	50
8215	PVD	N10-N15											
M8330	PVD	N15-N30											
M0315	PVD	N05-N25											
HF7	uncoated	N10-N25											

M-STAINLESS STEEL

Grade	Coating	app. Range	01	05	10	15	20	25	30	35	40	45	50
M9340	CVD	M30-M40											
M8310	PVD	M01-M10											
8215	PVD	M10-M20											
M8330	PVD	M20-M35											
M8340	PVD	M20-M40											
M8345	PVD	M30-M40											
M6330	PVD	M20-M35											

S-SUPERALLOY

Grade	Coating	app. Range	01	05	10	15	20	25	30	35	40	45	50
M9340	CVD	S15-S20											
8215	PVD	S10-S15											
M8330	PVD	S15-S25											
M8340	PVD	S20-S30											
M6330	PVD	S20-S30											

H-HARDENED MATERIAL

Grade	Coating	app. Range	01	05	10	15	20	25	30	35	40	45	50
M9315	CVD	H10-H20											
M9325	CVD	H15-H20											
M5315	CVD	H05-H20											
M8310	PVD	H05-H15											
8215	PVD	H10-H15											
M8330	PVD	H15-H25											

Dormer Pramet Authorized Distributor

DORMER PRAMET