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range of milling assortment



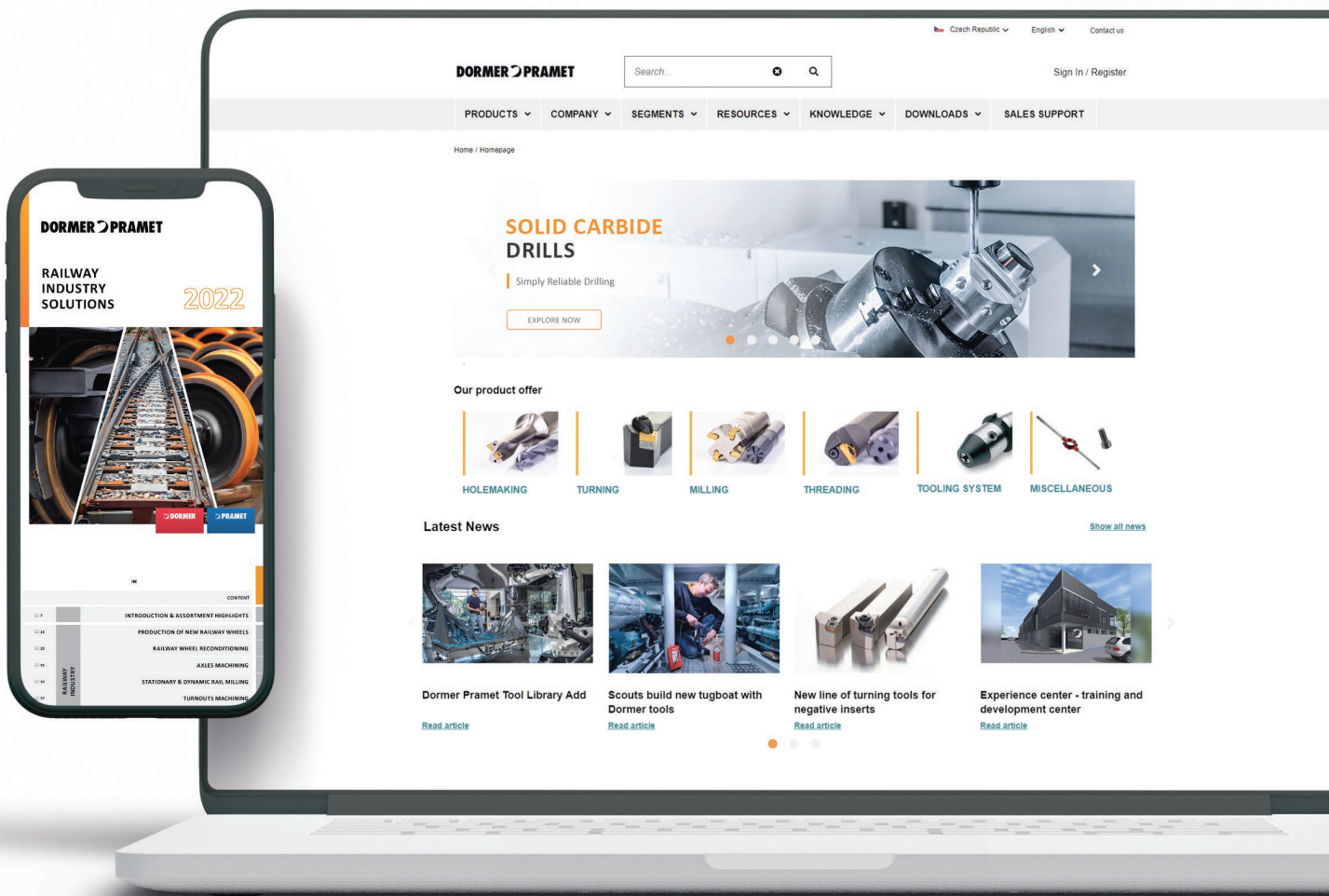
*To consult the range of milling products suitable for your application,
contact your local Dormer Pramet sales representative.*

DORMER PRAMET



HAVE YOU TRIED OUR E-SHOP?

www.dormerpramet.com



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SAD11E

Universal milling cutters with positive inserts **AD.X 11T3..**



SAD11E CUTTERS
ON THE WEB

Universal option – suitable for a wide range of technological operations and machined materials. The first choice for machining corrosion-resistant materials.

Pramet SAD11E are 90° cutters available in cylindrical/weldon shank, modular and shell mill style for use of positive inserts AD.. 11 and max. depth of cut 9 mm. The recommended average chip thickness is 0.06 mm for endmills to 0.16 mm for shell mills. The milling cutters are suitable for face/shoulder milling, helical interpolation, plunge milling and ramping. The cutters are made with differential tooth pitch. All offered milling cutters have an internal cooling.



Cylindrical milling cutters
DC = 16 – 35 mm



Weldon cutters
DC = 16 – 32 mm



Modular milling cutters
DC = 16 – 40 mm



Shell mill cutters
DC = 40 – 125 mm

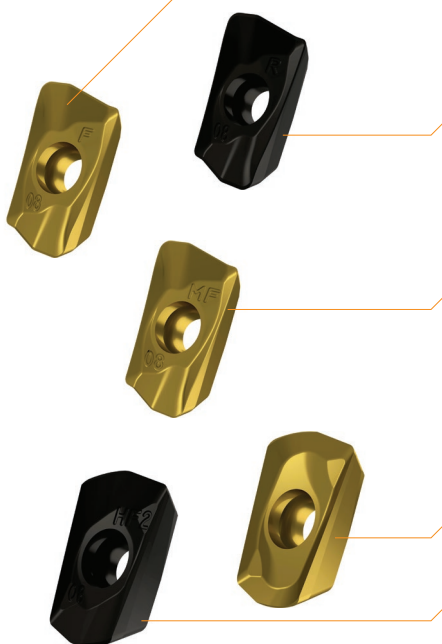
AD.X 11T3..

BASIC GEOMETRY OF **ADMX 11T3..**

- F** ▶ Light and finishing operations in steels, from structural to tool steels, in martensitic steels and in well machinable non-ferrous materials
- M** ▶ First choice for medium milling, especially steel, cast iron and super alloys materials
- R** ▶ The optimal option for unstable cutting conditions

BASIC GEOMETRY OF **ADEX 11T3..**

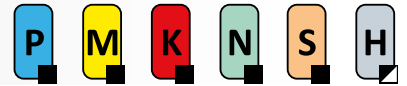
- MF** ▶ Insert for light and finishing operations in mild stainless and low carbon steels
- MM** ▶ The first choice for medium milling of austenitic and ferritic stainless steels and low carbon steels
- FA** ▶ First choice for soft non-ferrous materials, especially aluminium and its alloys
- HF** ▶ HFC geometry, especially suitable for steels in natural condition
- HF2** ▶ HFC geometry optimized for stainless steels



AD.X INSERTS
ON THE WEB

SAD16E

Universal milling cutters with positive inserts **AD.X 1606..**



Versatile and powerful for machining without compromise.

For maximize the potential of the cutters, medium power milling machines with ISO 50 or HSK 100 are optimal.

Pramet SAD16E are 90° cutters available in cylindrical/weldon shank, modular and shell mill style for use of positive inserts AD.. 16 and max. depth of cut 13 mm. The recommended average chip thickness is 0.06 mm for endmills and 0.22 mm for shell mills. The milling cutters are suitable for face/shoulder milling, helical interpolation, plunge milling and ramping. Cutters from diameter 50 with 5 teeth are made with differential tooth pitch. All offered cutters have an internal cooling.



SAD16E CUTTERS ON THE WEB



Cylindrical milling cutters
DC = 23 – 32 mm



Weldon cutters
DC = 24 – 40 mm



Shell mill cutters
DC = 40 – 140 mm

Modular milling cutters
DC = 32 – 40 mm

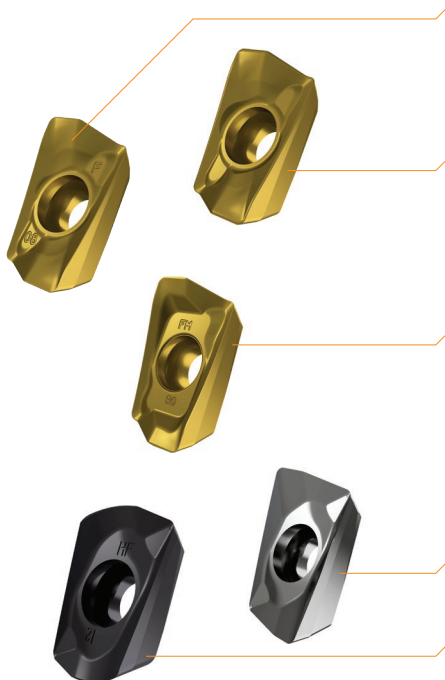
AD.X 1606..

BASIC GEOMETRY OF **ADMX 1606..**

- F** ▶ Medium and finishing operations in steels, from structural to tool steels, in martensitic steels and in well machinable non-ferrous materials
- M** ▶ First choice for medium milling, especially steel, cast iron and super alloys materials
- R** ▶ Optimal for roughing operations and unstable cutting conditions

BASIC GEOMETRY OF **ADEX 1606..**

- FM** ▶ Geometry that is at the front between light and medium milling
- MF** ▶ Insert for light and finishing operations in mild stainless and low carbon steels
- MM** ▶ The first choice for medium milling of austenitic and ferritic stainless steels and low carbon steels
- FA** ▶ Alternative for adhesive non-ferrous materials, especially aluminium and its soft alloys
- HF** ▶ HFC geometry, especially suitable for steels in natural condition
- HF2** ▶ HFC geometry optimized for stainless steels



AD.X INSERTS ON THE WEB

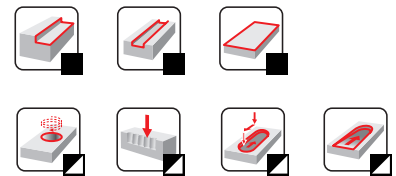


STN10 CUTTERS
ON THE WEB

Economical inserts with 6 cutting edges.

Designed especially for milling steel and non-ferrous materials, ideal for slot and shoulder milling. Suitable for milling machines with ISO 40 and HSK 63.

Pramet STN10 are 90° cutters available in cylindrical shank and shell mill for use of double-sided TNGX 10 inserts with 6 cutting edges and max. depth of cut 5 mm. The recommended average chip thickness is 0.03 mm for endmills and 0.08 mm for shell mills. Cutters from diameter 25 with 4 teeth are made with differential tooth pitch. All offered cutters have an internal cooling.



Cylindrical milling cutters
DC = 18 – 35 mm



Weldon cutters
DC = 20 – 32 mm



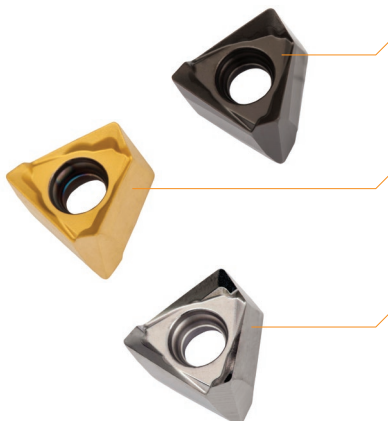
Modular milling cutters
DC = 20 – 32 mm



Shell mill cutters
DC = 40 – 80 mm

TNGX 1004..

BASIC GEOMETRY OF TNGX 1004..



- F** ▶ Medium and finishing operations in steels, from structural to tool steels and well machinable non-ferrous materials
- M** ▶ First choice for medium milling, especially in steel
- FA** ▶ Alternative for adhesive non-ferrous materials, especially aluminium and its soft alloys



TNGX INSERTS
ON THE WEB

STN16

Economic milling cutters with double-sided inserts **TNGX 1606..**



STN16 CUTTERS
ON THE WEB



Economical inserts with 6 cutting edges.

Designed especially for milling steel and non-ferrous materials, first choice for machining T-slots and shoulder milling. Suitable for milling machines with taper ISO 40, ISO 50 and HSK63, HSK100. Pramet STN16 are 90° cutters available in cylindrical/weldon shank, modular or shell mill for use of double-sided TNGX 16 inserts with 6 cutting edges and max. depth of cut 10 mm. The recommended average chip thickness is 0.03 mm for endmills and 0.15 mm for shell mills. Cutters from diameter 50 onwards are made with differential tooth pitch. All offered cutters have an internal cooling.



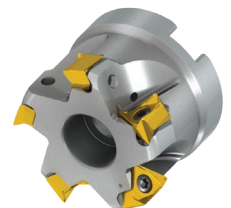
Cylindrical milling cutters
DC = 25 – 35 mm



Weldon cutters
DC = 25 – 40 mm



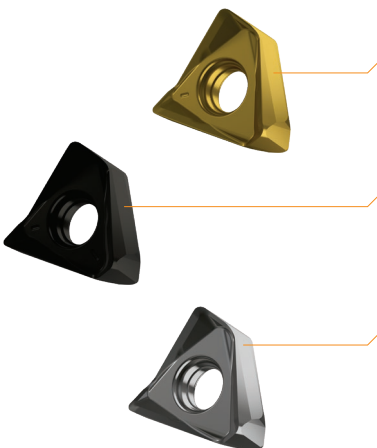
Modular milling cutters
DC = 25 – 40 mm



Shell mill cutters
DC = 40 – 175 mm

TNGX 1606..

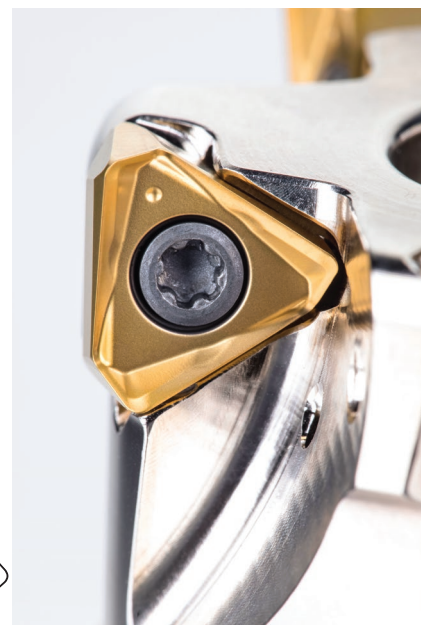
BASIC GEOMETRY OF TNGX 1606..



- F** ▶ Medium and finishing operations in steels, from structural to tool steels and well machinable non-ferrous materials
- M** ▶ First choice for medium milling, especially in steel
- FA** ▶ Alternative for adhesive non-ferrous materials, especially aluminum alloys



TNGX INSERTS
ON THE WEB



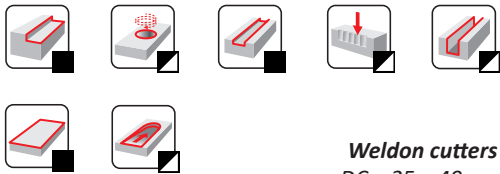
Tangential 90° milling cutters with double-sided 4 cutting edges inserts.

Designed especially for milling of steels and cast irons, first choice for machining T-slots and shoulder milling. Suitable for larger depths (> 4 mm).



SLN12X CUTTERS ON THE WEB

Pramet SLN12X are 90° productive shoulder milling cutters using the L NEX 12 tangential insert with 4 cutting edges and a maximum APMX cutting depth of 10 mm. The recommended average chip thickness is 0.06 mm for endmills and 0.20 mm for shell mills. The cutters are suitable for a wide range of applications. Multi-tooth versions of the cutters are made with differential tooth pitch. All cutters offered have an internal cooling.



Weldon cutters
DC = 25 – 40 mm



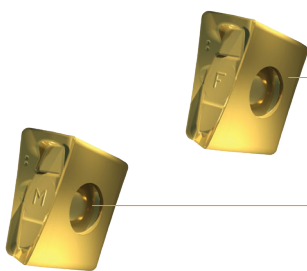
Shell mill cutters
DC = 40 – 125 mm

Cylindrical milling cutters
DC = 25 – 40 mm



L NEX 1210..

BASIC GEOMETRY OF L NEX 1210..



- F ▶ Very positive geometry for medium and finishing operations in steels, from structural to tool steels and well machinable non-ferrous materials
- M ▶ Very positive geometry, first choice for medium machining of steel irons at greater depths



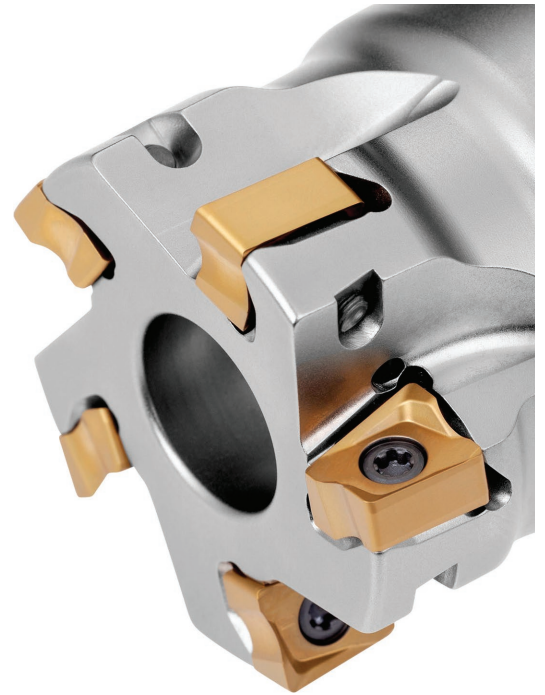
L NEX INSERTS ON THE WEB

Economical variant of durable milling cutters with 4 cutting edges on the insert.

These are shoulder milling cutters with a maximum depth of cut of 9 mm. To maximize the potential of the milling cutters, medium power milling machines with ISO 50 or HSK 100 are optimal. Pramet SLN12 are 90° cutters available with cylindrical shank and shell mill style for use of double-sided inserts LN.. 12 and max. depth of cut 9 mm. The recommended average chip thickness is 0.06 mm for endmills and 0.15 mm for modular/shell mills. The cutters are suitable for a wide range of applications. Cutters from Ø 40 onwards are made with differential tooth pitch. All offered cutters have an internal cooling.



SLN12 CUTTERS ON THE WEB



Cylindrical milling cutters
DC = 25 – 32 mm

Shell mill cutters
DC = 40 – 125 mm



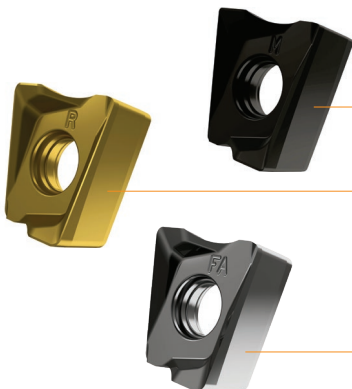
Weldon cutters
DC = 25 – 40 mm



Modular milling cutters
DC = 25 – 40 mm

LNGX 1205..

BASIC GEOMETRY OF LNGX 1205..



- F** ▶ For finishing operations especially in steels, from structural to tool steels and well machinable non-ferrous materials
- M** ▶ First choice for medium milling, especially steel and cast iron
- R** ▶ The optimal option for roughing operations, unstable cutting conditions and high-strength steels
- MF** ▶ Light and finishing operations in mild stainless and low carbon steel
- MM** ▶ For medium milling of low carbon steels and also stainless steels, ferritic rather than austenitic
- FA** ▶ First choice for soft non-ferrous materials, especially aluminium and its alloys

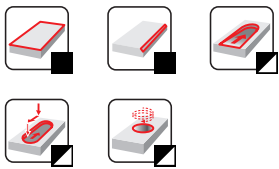


LNGX & LNGU ON THE WEB

45° Universal Face Milling Cutters.

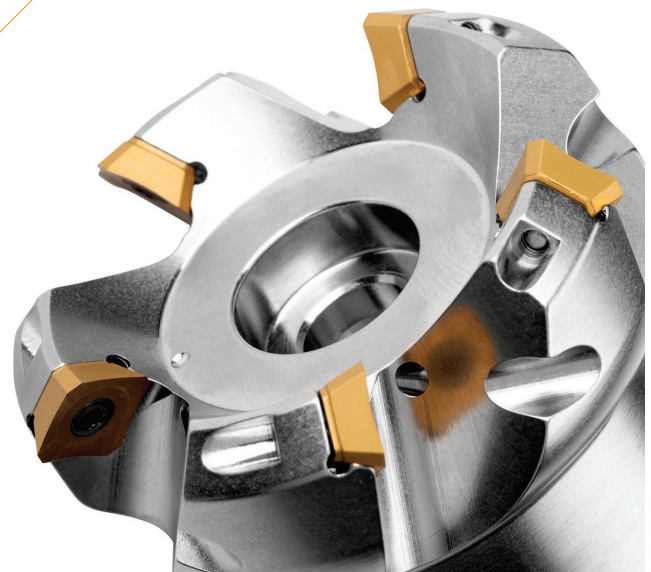
Due to their low cutting forces and small diameters, they are suitable for smaller workpieces or low power milling machines.

Pramet SSE09 are highly productive 45° face milling cutters for the use of single-sided inserts SE..09 and max. depth of cut 4.5 mm. The recommended average chip thickness is 0.06 mm for endmills and 0.20 mm for shell mills. The cutters are particularly suitable for face milling and chamfer milling. Shell mill cutters are made with differential tooth pitch. Cutters up to Ø 125 (included) have an internal cooling.



Weldon cutters
DC = 20 – 32 mm

Shell mill cutters
DC = 32 – 160 mm



SE.T 09T3..

BASIC GEOMETRY OF SE.T 09T3..



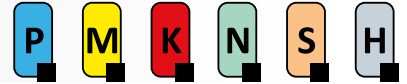
SEET ▶ Grinded insert with geometry optimised for mild corrosion-resistant and low-carbon steels and non-ferrous materials

SEMT ▶ Directly pressed insert is an economical alternative suitable for roughing operations



SSD13F

Universal face mill cutters with positive inserts **SD.T 13T3..**



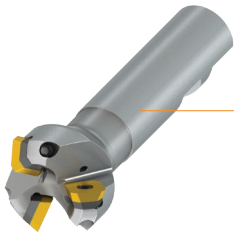
Highly versatile 45° face milling cutter – for positive inserts type SD.. 13 and max. depth of cut 6.4 mm. The recommended average chip thickness is 0.04 mm for endmills and 0.32 mm for shell mills. The cutters are particularly suitable for face and chamfer milling. Most of the cutters from \varnothing 50 onwards are made with differential tooth pitch. Exceptions are the \varnothing 100 cutters with 10 teeth and the \varnothing 125 mm cutters with 12 teeth. All offered cutters have an internal cooling.



SSD13F CUTTERS ON THE WEB



NEW!
2023

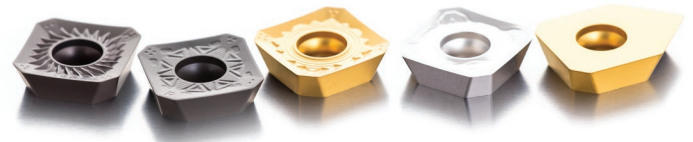


Weldon cutters
DC = 32 – 40 mm

Shell mill cutters
DC = 40 – 250 mm

SSD13F FEATURES AND BENEFITS

- ▶ Universal 45° cutters without compromise, suitable for a wide range of materials and cutter sizes
- ▶ For cutters from \varnothing 100 onwards we offer variant with two teeth density. Medium for light machining and unstable conditions and higher for more productive milling
- ▶ The carbide shim provides additional protection and high resistance of the cutter body, which at the same time provides stability of the insert and safety of the process
- ▶ Complemented by a wide range of ground and directly-pressed inserts in PVD and CVD coated materials, including an uncoated polished version of the aluminium geometry



SD.T 13T3..

BASIC GEOMETRY OF **SDMT 13T3..**

- M** ▶ Universal geometry for milling a wide range of materials including stainless steels
- R** ▶ Geometry suitable for unstable cutting conditions as well as for roughing operations, also suitable for cast irons and stainless steels

BASIC GEOMETRY OF GRINDED INSERTS **SDET 13T3..**

- F** ▶ The choice for light milling and finishing milling, geometry also suitable for soft materials
- FA** ▶ Alternative for adhesive non-ferrous materials, especially aluminium and its soft alloys

INSERTS TO IMPROVE SURFACE QUALITY

- XDET 13T3..** ▶ Wiper geometry for better surface finish when milling with bigger diameter cutters and higher feeds



SD.T 13T3 INSERTS ON THE WEB

SON06C

Economic milling cutters with double-sided **ONMX** a **SNMX**



Economical and versatile milling cutters with bed for octagonal and square double-sided inserts with 16 and 8 cutting edges respectively.



SON06C CUTTERS ON THE WEB

Pramet SON06C are 43° milling cutters for the use of double-sided ONMX 06 inserts with max. depth of cut 4 or SNMX 17 with max. depth of cut 7 mm. The recommended average chip thickness is from 0.04 to 0.22 mm. The cutters are particularly suitable for face and chamfer milling. Most multi-tooth variant milling cutters have regular tooth spacing, low and medium tooth milling cutters are made with differential tooth pitch. All offered cutters have an internal cooling.

Shell mill cutters
DC = 50 – 200 mm

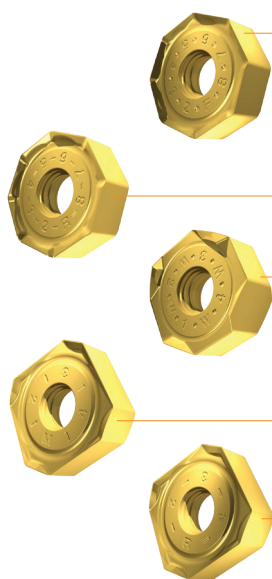
SON06C FEATURES AND BENEFITS

- ▶ Two insert shapes can be used in one bed
- ▶ Economical ONMX inserts for depth of cut and 4 mm and more productive SNMX inserts for depth of cut and 7 mm
- ▶ ONMX-W wiper inserts are also available to improve the surface quality of milling cutters with higher diameters and at higher feeds.
- ▶ For cutters from \varnothing 125 and 160 we offer two/three variants of teeth density. Small and medium for light machining and unstable conditions and higher for productive milling



ONMX / SNMX

BASIC GEOMETRY OF ONMX 0604



- F** ▶ Optimized F geometry for finishing operations, the first choice for milling mild stainless steels
- M** ▶ Universal geometry for medium machining
- R** ▶ Durable geometry for medium milling, also suitable for hardened materials
- W** ▶ Wiper geometry with 8 bits for better surface finish

BASIC GEOMETRY OF SNMX 1704

- M** ▶ The first choice for medium machining of steels and stainless materials
- R** ▶ More resistant geometries for roughing operations, unstable conditions and stronger materials and cast irons



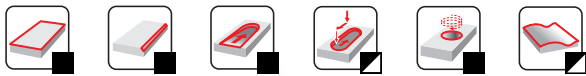
ONMX INSERTS ON THE WEB

Economical version of the universal face milling cutter – with 8 cutting edges inserts. Optimized for mild stainless steels. Also suitable for less stable workpieces.



SOE06Z CUTTERS ON THE WEB

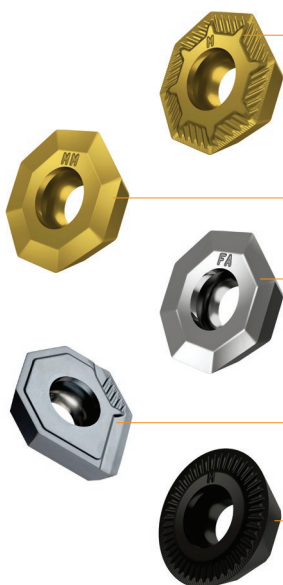
Pramet SOE06Z are highly productive 43° universal milling cutters for the use of positive inserts and a maximum depth of cut of 4 mm. The recommended average chip thickness is from 0.06 to 0.22 mm. The cutters are suitable for face/chamfer milling and copy milling operations (only with REHT 1604 inserts). All cutters are made with differential tooth pitch and have an internal cooling



Shell mill cutters
DC = 50 – 200 mm

OEHT 0604..

BASIC GEOMETRY OF OEHT 0604..



- M** ▶ Universal geometry for milling materials from soft to medium hard steel including stainless steels
- MF** ▶ Sharp geometry for light milling of mild stainless steels, also suitable for machining low carbon steels and non-ferrous materials
- MM** ▶ Sharp geometry for light and medium milling of mild stainless steels, also suitable for machining low carbon steels and non-ferrous materials
- FA** ▶ Alternative for adhesive non-ferrous materials, especially aluminium and its soft alloys

INSERTS TO IMPROVE SURFACE QUALITY AND ROUND INSERTS

- XEHT 0604..** ▶ Wiper geometry for better surface finish
- REHT 1604 ..** ▶ Round inserts R8 for copy or face milling with M and MM geometries

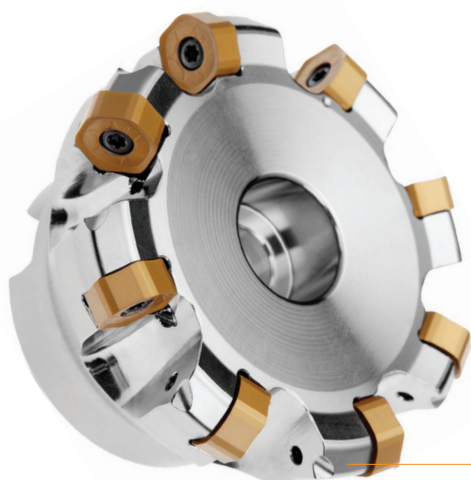


OEHT INSERTS ON THE WEB

Milling cutters with double-sided inserts with 12 bits.

The range is from small diameters for face milling of steels and harder materials.

Pramet SHN06C are economical 45° face milling cutters for use with double-sided HN.. 06 inserts and max. depth of cut 3 mm. The recommended average chip thickness is from 0.06 to 0.22 mm. The cutters are suitable for light roughing and finishing operations, for face/chamfer milling. Cutters from Ø 40 onwards are made with differential tooth pitch. All offered cutters have an internal cooling.



Weldon cutters
DC = 25 – 32 mm

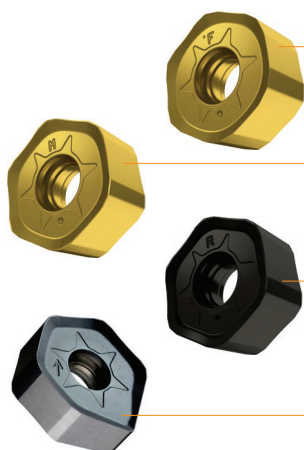
Shell mill cutters
DC = 40 – 125 mm



Modular milling cutters
DC = 25 – 40 mm

HNGX 0604..

BASIC GEOMETRY OF HNGX 0604..



- F** ▶ Light and finishing operations in steels, also applicable for stainless steels
- M** ▶ Universal high positive geometry for medium machining
- R** ▶ Positive geometry for the medium machining. Also suitable for hardened materials

INSERTS TO IMPROVE SURFACE QUALITY

- XNGX 0604** ▶ Wiper geometry for better surface finish when milling with bigger cutters and higher feeds



Economical double-sided inserts with 12 cutting edges. Face milling cutters suitable for machining steel and harder materials.

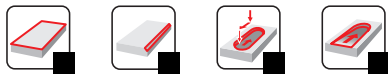
Pramet SHN09C are 45° highly productive and economical milling cutters for the use of double-sided HNGX 09 inserts with a maximum depth of cut of 5 mm. The recommended average chip thickness is from 0.08 to 0.25 mm. The cutters are particularly suitable for face and chamfer milling. Most of the cutters are made with differential tooth pitch, with the exception of the Ø 100 10-tooth and Ø 125 12-tooth cutters. All cutters offered have an internal cooling.



SHN09C CUTTERS ON THE WEB

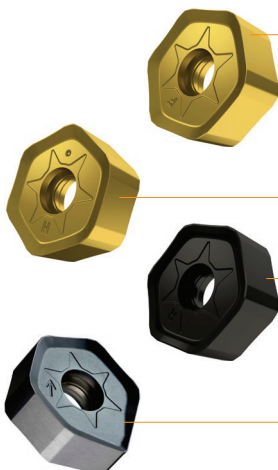


Shell mill cutters
DC = 50 – 315 mm



HNGX 0906..

BASIC GEOMETRY OF HNGX 0906



- F** ▶ Light and finishing operations in steels, also applicable for stainless steels
- FF** ▶ Optimised F geometry for finishing operations, higher surface finish and reduced burr formation
- M** ▶ Positive geometry for the medium machining.
- R** ▶ Durable geometry for medium and heavy machining, also suitable for hardened materials

INSERTS TO IMPROVE SURFACE QUALITY

- XNGX 0906** ▶ Wiper geometry for better surface finish when milling with bigger cutters and higher feeds

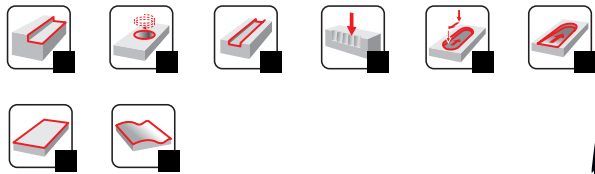


HNGX INSERTS ON THE WEB

Productive milling cutters for high feed machining. Milling from mild stainless to hardened tool steels. Newly extended with $\varnothing 50 - \varnothing 66$ mm.

HFC cutters of smaller diameters for use of double-sided inserts BNGX 10 with 4 bits. Max. depth of cut 1 mm. The recommended average chip thickness is from 0.17 to 0.41 mm. The cutters have a wide application range. Shell mill cutters and the majority of endmills style cutters from $\varnothing 25$ have variable tooth pitch. All offered cutters have an internal cooling.

The range of SBN10 milling cutters has been supplemented by shell mill cutters from $\varnothing 50$ to 66 mm. Similar to the new cutters, they are offered in two variants of tooth pitch. The new cutters from $\varnothing 50$ have an adjustment angle of 29° , the new cutters up to $\varnothing 42$ mm have an adjustment angle of 20° . This change ensures optimum chip evacuation when milling with all diameters along the wall. They are ideal for productive material removal.



NEW!
2023



SBN10 CUTTERS ON THE WEB



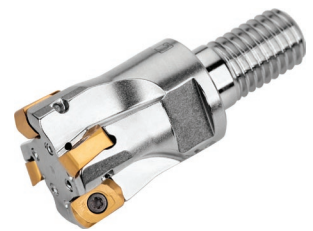
Shell mill cutters
DCX = 40 – 66 mm

SBN10 FEATURES AND BENEFITS

- ▶ Comprehensive range of high feed milling cutters in sizes from $\varnothing 16$ to 66 mm
- ▶ Large selection of cutters. Cylindrical shank cutters in different lengths, multiple tooth density variations throughout the range
- ▶ Long tool life of the inserts thanks to optimised setting angle preventing excessive cutting of the inserts
- ▶ The new cutters with a 29° setting angle are compatible with BNGX 10 inserts. ANHX 10 cannot be used!



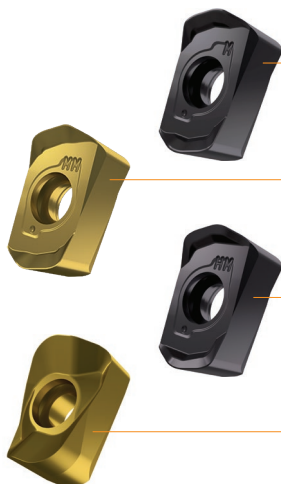
Cylindrical milling cutters
DCX = 16 – 35 mm



Modular milling cutters
DCX = 16 – 40 mm

BNGX 10T3..

BASIC GEOMETRY OF BNGX 10T3..



M ▶ Universal geometry for milling mild steel and cast iron

MM ▶ Optimised geometry for mild stainless and low carbon steels and non-ferrous materials

HM ▶ Optimized geometry for stainless steels, tool steels in natural condition, cast irons and unstable conditions

ANOTHER INSERTS

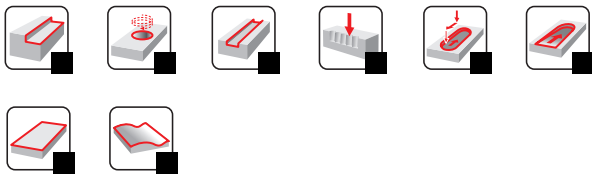
ANHX 10T3 ▶ Inserts for conventional 90° milling up of material along the wall. *Only for DCX = 16 and 42 mm cutters.*



BNGX INSERTS ON THE WEB

Productive milling cutters for high feed machining. They are suitable for milling from mild stainless to hardened tool steels. **Newly added with HM geometry.**

HFC cutters of larger diameters for use of double-sided inserts SNGX 11 with 8 bits. Max. depth of cut 1.7 mm. The recommended average chip thickness is from 0.20 to 0.46 mm. The cutters are suitable for a wide range of applications. From Ø 40 onwards, the cutters have variable tooth pitch. All offered cutters have an internal cooling.



FEATURES AND BENEFITS OF NEW GEOMETRY HM

- ▶ Optimised geometry for milling cast irons, hardened and tempered materials
- ▶ In stable conditions, it allows the use of more abrasion-resistant materials and longer cutting edge durability
- ▶ Provides increased durability and milling safety in unstable conditions



Cylindrical milling cutters
DCX = 32 – 35 mm



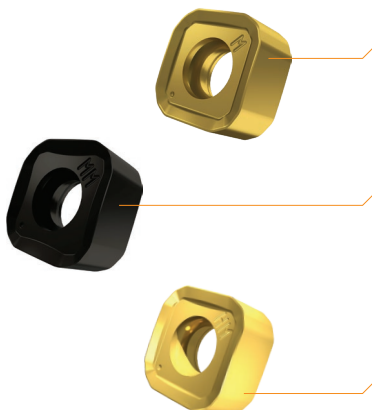
Modular milling cutters
DCX = 32 – 40 mm



Shell mill cutters
DCX = 40 – 125 mm

SNGX 1104..

BASIC GEOMETRY OF SNGX 1104..



M ▶ Universal geometry for milling steel and cast iron

MM ▶ Optimised geometry for mild stainless and low carbon steels and non-ferrous materials

HM ▶ Optimized geometry for stainless steels, tool steels in natural condition, cast irons and for demanding conditions



NEW!
2023



Universal cutter for copy milling operations suitable for working at low depth and high feed as well as in reverse settings. The range of geometries covers most machined materials.



SRC10 CUTTERS ON THE WEB

Copying cutters for the use of RCMT positive inserts in size 10 and 20 and max. depth of cut from 5 to 10 mm. Suitable for copy and face milling, helical interpolation, ramping and progressive plunging. The inserts are fixed in the bed against rotation. The cutters have a regular tooth pitch. All offered cutters have an internal cooling.



Cutters (range according to the insert)
from DCX = 40 – 66 mm to DCX = 80 – 160 mm



Cutters for RCMT10 only



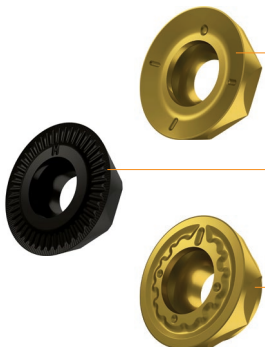
Cylindrical milling cutters
DCX = 25 – 32 mm



Modular milling cutters
DCX = 25 – 42 mm

RCMT

BASIC GEOMETRY OF RCMT



F ▶ Geometry for light milling. First choice for mild stainless steels

M ▶ Universal geometry for medium machining

R ▶ More resistant geometry for more demanding conditions, suitable for steels, cast irons and hardened materials



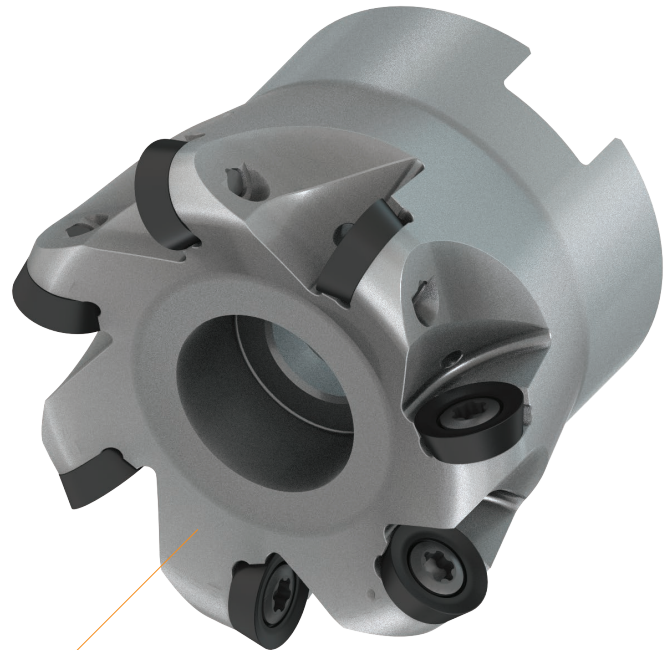
RCMT INSERTS ON THE WEB

The universal standard for copy milling. Optimal for use with varying depths and feed rates. The range focuses on materials typical for mould making.



SRD10 CUTTERS ON THE WEB

Copy milling cutters for the use of positive inserts RD.. in size 05 and 16 and max. depth of cut from 1.5 to 4 mm. Suitable for copy and face milling, helical interpolation, ramping and progressive plunging. The cutters have a regular tooth pitch. All offered milling cutters have an internal cooling.



Cutters (range according to the insert)
from DCX = 42 – 52 mm to DCX = 52 – 100 mm



Only for RDHX 07 and RDHX 10



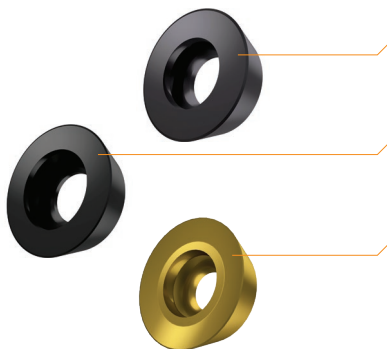
Weldon cutters
DCX = 20 mm



Modular milling cutters
(range according to the insert)
from DCX = 10 – 15 mm to DCX = 24 – 42 mm

RD..

BASIC GEOMETRY OF ROUND INSERTS



RDHX .. ▶ Basic geometry for copy milling

RDMX .. ▶ Directly pressed insert is an economical alternative suitable for roughing operations

RDGT .. ▶ Geometry with positive face is designed for rough milling of soft materials

RDHT .. ▶ Alternative for soft adhesive non-ferrous materials, especially aluminium and its alloys



RD.. INSERTS ON THE WEB

SIMPLY RELIABLE

As a professional you can judge the quality of work by just looking at the chip. Our chip is a clean and uncomplicated shape that in itself tells a story. It is a clear and consistent signal and that's why we use it as a symbol for being **Simply Reliable**.

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